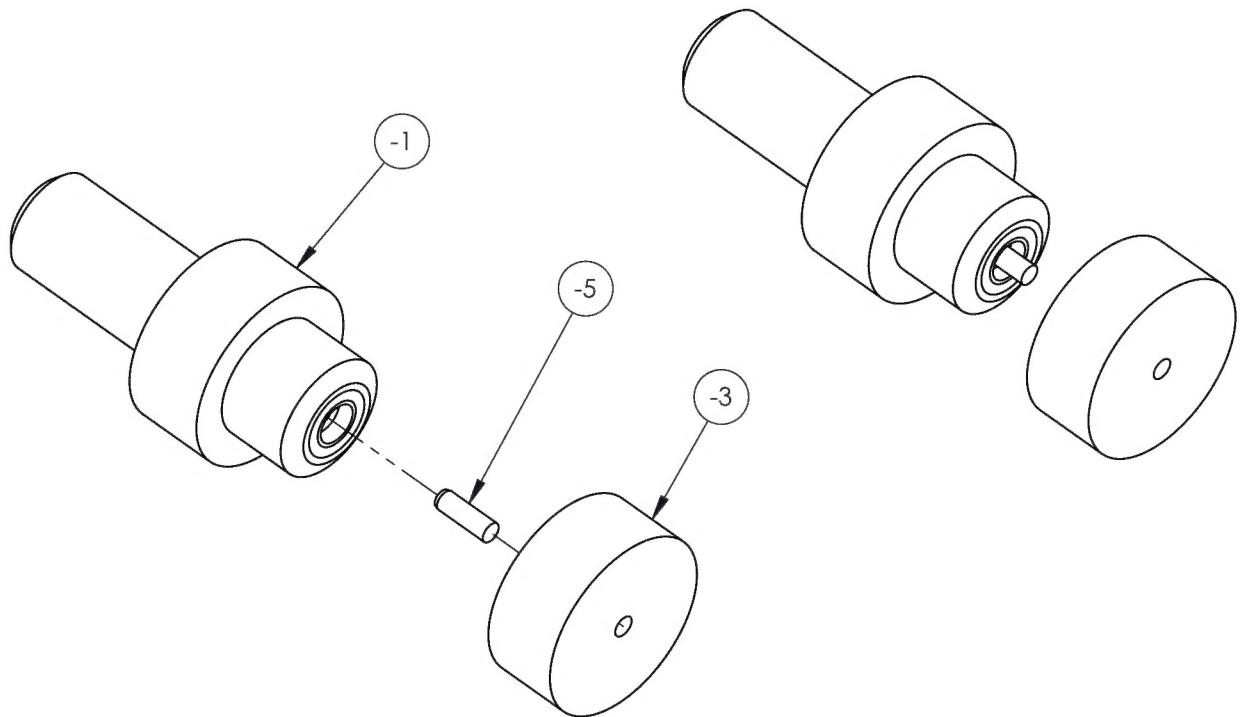
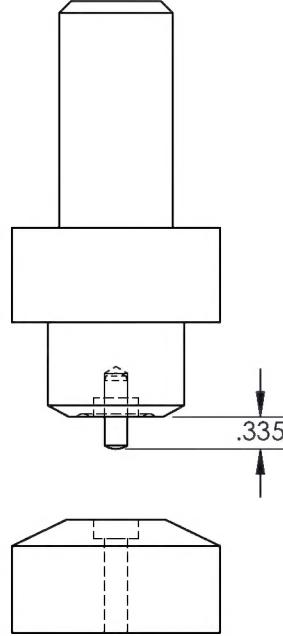


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV	REVISIONS		
	DESCRIPTION	DATE	INITIAL APPROVED

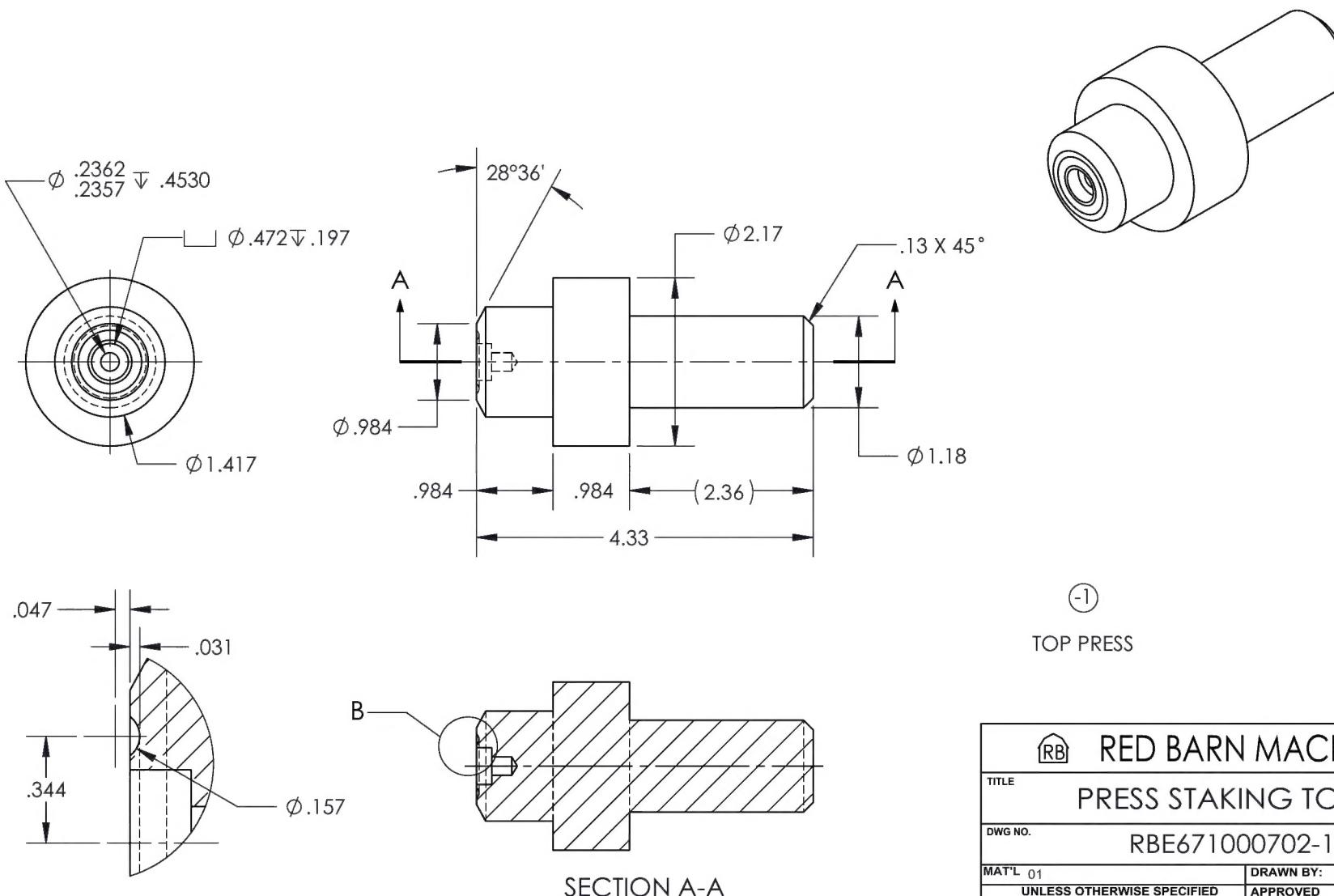


		RED BARN MACHINE	
TITLE		PRESS STAKING TOOL	
DWG NO.		RBE671000702	
MATERIAL		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		APPROVED <i>D Weil</i>	
HEAT TREAT FINISH		SPEC	
USED ON MODEL		EUROCOPTER	
SCALE	1:2	DATE	6/13/2012
SHEET 1 OF 3			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1		TOP PRESS	01	Ø2-1/4 X 4-3/8	2
		-3	1		BASE	01	Ø2-1/4 X 1-1/4	3
	B/O	-5	1		DOWEL PIN	STEEL	6mm X 20mm MCMASTER-CARR #91595A452	1

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

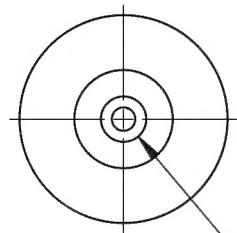
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-------------	------	---------	----------



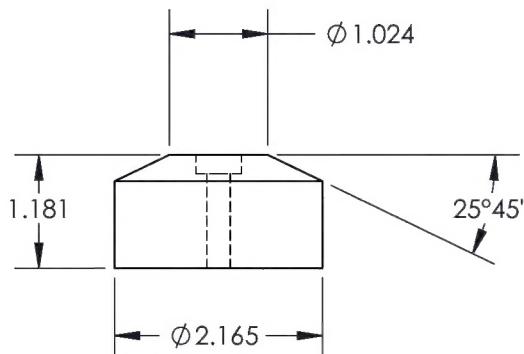
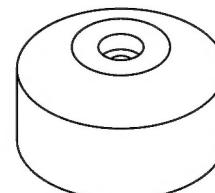
RB RED BARN MACHINE	
TITLE PRESS STAKING TOOL	
DWG NO. RBE671000702-1 REV	
MATL 01	DRAWN BY: GILBERT <i>D. Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
XX ± .01 ANGLES ± .5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/13/2012
EUROCOPTER SHEET 2 OF 3	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV		REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



$\phi .244^{+.005}_{-.000}$ THRU ALL
 $\square \phi .472 \nabla .197$



(-3)

BASE

	RED BARN MACHINE		
TITLE		REV	
DWG NO.		RBE671000702-3	
MATL	01	DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
.XXX	± .005	FRACTIONS ± 1/32	
.XX	± .01	ANGLES ± .5°	
X	± .1		
1. BREAK ALL SHARP EDGES .015 x 45°			
OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
HEAT	58-62 RC		
TREAT			
FINISH	BLACK OXIDE		
SPEC			
USED ON MODEL			
EUROCOPTER			
SCALE	1:2	DATE	6/12/2012
			SHEET 3 OF 3

D Weil